

Development of GaN MOS-HEMTs Transistors Based Biosensors for the Detection of a Novel SARS-Cov-19 Virus

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August 31, 2023

Ministry of Higher Education and Scientific Research-Algeria

University Mustapha Stambouli of Mascara

The-1<sup>st</sup> International Conference on Advances in Electronics, Control and Computer – Technologies "ICAECCT'23"

# **Participation Form**

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**Manuscript Title:** Development of GaN MOS-HEMTs transistors based biosensors for the detection of a novel SARS-Cov-19 Virus.

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Country: Algeria

ICAECCT'23

# **Manuscript Topic:**

Topic 1: Control Systems, Robotics and Automation.

Topic 2: Electronics and its Applications.

Topic 3: Telecommunications.

Topic 4: Biomedical Engineering.

Topic 5: High Voltage Engineering and Applications.

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# Development of GaN MOS-HEMTs transistors based biosensors for the detection of a novel SARS-Cov-19 Virus Faiza Mouffoki<sup>1,2</sup>, Driss Bouguenna<sup>1,3</sup>

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#### ABSTRACT

In this paper, the electrical biosensing device is modeled and analyzed for AlGaN/GaN metal-oxide-semiconductor high electron mobility transistors (MOS-HEMTs) based biosensors with different cavity heights. In this work, AlGaN/GaN metal-oxidesemiconductor high electron mobility transistors (MOS-HEMTs), with the cavity under the gate electrode is studied for its sensitivity analysis and viability as a biosensor. The analytical model has been developed to enhance the sensitivity of the electrical biosensing device, by using dielectric modulation approach with different cavity height (h<sub>cavity</sub>). The analytical model results are in good agreement with Atlas-TCAD for output characteristics for the proposed cavity height  $h_{cavity} = (5, 7, 9, 11 \text{ and } 13) \text{ nm}$ . The maximum drain current on sensitivity which has been achieved in this work with hcavity= 13 nm, while that better sensitivity with hcavity= 5 nm shift up to 81.67%. The MOS-HEMTs transistors based biosensor structures proposed are simulated and analyzed by using commercially available Atlas-TCAD and compared with developed analytical model.

## **KEY WORDS**

Biosensors; AlGaN/GaN; MOS-HEMTs; Corona virus; SARS-CoV-2; Dielectric constant, sensitivity.

#### I. INTRODUCTION

The coronavirus disease 2019 (COVID-19) pandemic is considered a public health emergency of international concern [1]. Label-free detection of these virus using biosensors based metal-oxide-semiconductor high electron mobility transistors (MOS-HEMTs), due to its potential for low cost, smaller sizes, less fabrication complexity, and high sensitivities. Recently, gallium nitride (GaN) is emerging as one of the most promising semiconductor due to their wide band gap of 3.4 eV, large electron saturation velocity, high breakdown field (~3 MV/cm), and can operate at high temperature (>300 K) [2, 3]. GaN based MOS-HEMTs has become more suitable for high power and high frequency applications, due to low capacitance and low gate leakage current [4].

Among them, the better studied structure is the AlGaN/GaN heterostructure with a two-dimensional electron gas (2DEG) formed at the heterointerface, which is induced by piezoelectric and spontaneous polarizations [5]. Besides, there are many novel insulators being used above the AlGaN barrier but two of the more popular insulators are  $HfO_2$  [6] and  $Al_2O_3$  [7],  $HfO_2$  provides high dielectric constant but poor band offset to GaN. On the other hand,  $Al_2O_3$  provides a large band offset to GaN but has a lower dielectric constant. A high dielectric constant is preferred to preserve maximum channel control but a large conduction band offset is favorable to reduce gate leakage current.

In this paper, the effect of the cavity height on electrical performance of AlGaN/GaN MOS-HEMTs based biosensors for the detection of a neutral biomolecules, especially viruses in the cavity region has been studied. We have simulated the electrical characteristics such as  $I_{ds}$ - $V_{ds}$  and sensitivity parameters of AlGaN/GaN MOS-HEMTs for detection of a novel coronavirus. The rest of the paper is organized as follows. Section 2 presents the biosensor structure and analytical model used for simulation. In section 3 derives the expressions of the analytical model for the electrical properties. Results including output characteristics and sensitivity are discussed in section 4. Finally, the paper is included in conclusion section.

## II. MOS-HEMTS BASED BIOSENSORS STRUCTURE AND ENERGY BAND DIAGRAM

Fig. 1 explines the process flow to use AlGaN/GaN MOS-HEMTs transistors based SARS-CoV-2 Virus biosensors [8]. The 2D schematic of vertical MOS-HEMTs transistors based biosensors designed for sensing SARS-CoV-2 is included in Fig. 1. Its consists from top to bottom, metal/SiO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub>/AlGaN/undoped-AlN/undoped-GaN with a 2-DEG formed at the AlGaN/GaN heterointerface. GaN buffer layer is employed on Al<sub>2</sub>O<sub>3</sub> substrate. The two oxide is inserted for reduce gate leackage current. A cavity has been created in the oxide which is used to detect the virus and hence change in the device electrical characteristics. The information obtained from the sample corresponds to either the concentration/activity of the presence of a coronavirus, which is transduced to an electrical signal via the field effect. The sensing process is occur in a dry environement.



Fig. 1. Process flow to use AlGaN/GaN MOS-HEMTs transistors based SARS-CoV-2 Virus biosensors [8].

## III. ANALYTICAL MODEL OF GAN MOS-HEMTS BASED BIOSENSORS

The basic operating principle of AlGaN/AlN/GaN MOS-HEMTs based biosensors is the modulation of charge density  $n_s$  at the heterointerface AlN/GaN, which is given by Eq. (1).

$$n_s = \frac{\sigma_{pol}}{q} - \frac{C_{eff}}{q^2} \left( q \phi_b + E_F - \Delta E_C \right) \tag{1}$$

Where  $\sigma_{nal}$  is the induced charge concentration due to spontaneous polarization, q is the elementary charge.

The total capacitance of GaN MOS-HEMTs based biosensors is expressed as

$$\frac{1}{C_{eff}} = \frac{1}{C_{region}} + \frac{1}{C_{MOS-HEMTs}}$$
(2)

Where 
$$C_{region} = C_{cavity} + C_{SiO_2}$$
 (2a)

And the gate capacitance of the MOS-HEMTs transistors can be calculated as

$$\frac{1}{C_{MOS-HEMTs}} = \frac{1}{C_{AIGaN}} + \frac{1}{C_{AIN}} + \frac{1}{C_{Al_2O_3}}$$
(2b)

Where  $C_{AIGaN} = \varepsilon_{AIGaN}/d_{AIGaN}$  is the capacitance of AIGaN barrier layer,  $C_{AIN} = \varepsilon_{AIN}/d_{AIN}$  is the capacitance of AIN spacer layer,  $C_{SIO_2} = \varepsilon_{SIO_2}/d_{SIO_2}$  is the capacitance of SiO<sub>2</sub> oxide layer,  $C_{AI_2O_3} = \varepsilon_{AI_2O_3}/d_{AI_2O_3}$  is the capacitance of AIN Algon insulator layer and  $C_{cavity} = \varepsilon_{virus}/h_{cavity}$  is the capacitance of cavity region [8].

Where  $d_{AIGaN}$ ,  $d_{AIN}$ ,  $d_{SIO_2}$  and  $d_{AI_2O_3}$  are the thicknesses of the doped AlGaN layer, AlN spacer layer, SiO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub> oxide layers, respectively.  $h_{cavity}$  is the cavity height and  $\varepsilon_{virus}$  is the dielectric constant of the virus.

And  $q\phi_b$  represents the gate barrier height,  $E_F$  is the Fermi level position and  $\Delta E_C$  is the conduction band offset.  $\varepsilon_{AIGaN}$  represents the dielectric constant of AlGaN barrier layer, it can be expressed as follows [9]

$$\varepsilon_{AIGaN} = 9.5 - 0.5x \quad . \tag{3}$$

The threshold voltage of AlGaN/AlN/GaN MOS-HEMTs based biosensors without and with virus in the cavity region is strongly dependent on polarisation charge density, can be given by [10]

$$V_{th} = \gamma_{virus} \left[ \phi_M - \chi_{AlGaN} + (1 - \gamma_{virus}) \phi_0 - \gamma_{virus} \frac{q N_D d_{AlGaN}}{C_{eff}} - \Delta E_C - \frac{q \sigma_{pol} d_{AlGaN}}{\varepsilon_{AlGaN}} \right]$$
(4)

Where  $\gamma_{vinus} = \frac{1}{1 + D_{it}q^2/C_{off}}$ .

#### III.1 Drain current model

The model of the drain current can be formulated as [11]

$$I_{ds} = \frac{W_g \mu_0 C_{eff}}{L_g \rho} \left\{ \sum_{i=1}^6 k_i \left( \psi_{gd}^i - \psi_{gs}^i \right) + k_0 \ln \frac{\psi_{gd}}{\psi_{gs}} \right\}$$
(5)

Where  $\psi_{gs} = (V_{gs} - V_{th} - V_s)^{\frac{1}{3}} + 2\theta$  and  $\psi_{gd} = (V_{gs} - V_{th} - V_{ds})^{\frac{1}{3}} + 2\theta$  represents the channel potential for 2DEG, with a limit  $V(x=0) = V_s = 0V$  and  $V(x=L_g) = V_d = V_{ds} \cdot \rho = V_d - V_s / E_T L_g$  and  $\theta = \lambda / 3 (C_{eff} / q)^{\frac{2}{3}}$ .

Table I gives the physical constants terms obtained during the integration of the sheet charge density as defined by [11].

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Constants	Expressions	
$k_{\circ}$	$-288\theta^6$	
$k_1$	$270\theta^5$	
$k_2$	$-960\theta^4$	
$k_3$	$200\theta^3$	
$k_3$	$-700\theta^2$	
$k_{4}$	39 <i>0</i>	
$k_{5}$	-3	

Tab 1. Constants terms. [11]

#### **III.2 SENSITIVITY**

The sensitivity parameter  $S_{I_{ds}}$  of the biosensor can be defined in terms of drain current,  $\varepsilon_{air} = 1$  is considered as a reference dielectric and the formula used for the drain current sensitivity is defined as follows [13]

$$S_{I_{ds}}(\%) = \frac{I_{ds(air)} - I_{ds(virus)}}{I_{ds(air)}} \times 100$$
(11)

#### IV. RESULTS AND DISCUSSION

In this section, the simulation results of the analytical model in terms of the drain current and the sensitivity have been discussed and affirmed with those extracted by Atlas-TCAD. The AlGaN/AlN/GaN MOS-HEMTs based biosensors parameters with the corresponding values used for calculations are resume in Table 2.

Parameters	Description	Values	Units	Refs.
$E_T$	Critical electric field	178×10 <sup>5</sup>	V/m	[14]
ND	Doping concentration	$1.5 \times 10^{16}$	$m^{-3}$	[14]
$\phi_{_M}$	Metal work function	5.1	eV	[14]
$\phi_0$	Natural level potential	1.2		[14]
$\mu_0$	Low field mobility	0.06	$m^2/Vs$	[14]
x	Al mole fraction	30%	/	[15]
$\sigma_{_{pol}}$	Spontaneous polarization charge	3.38×10 <sup>17</sup>	$m^{-2}$	[16]
$\chi_{\scriptscriptstyle AlGaN}$	AlGaN electron affinity	3.21	eV	[16]
$L_{g}$	Gate lenght	1	μm	[15]
$W_{g}$	Gate width	100	μm	[15]

Tab 2. List of physical model parameters used for simulations.

Fig. 2 plots the output characteristics for AlGaN/GaN MOS-HEMTs based biosesnors for various cavity height  $h_{cavity}$ = (5, 7, 9, 11 and 13) nm at zero gate voltage with filled cavity (in air). As shows in Fig. 2, with the increase of cavity height, the drain current  $I_{ds}$  increases, this is due to the area of the virus is available to interact with underneath AlGaN

barrier layer. A two dimensional (2D) calibrated simulation results of the analytical model are affirmed with those the extracted by Atlas-TCAD simulator.



Fig. 2. Comparison of the output characteristics of GaN MOS-HEMTs biosensors with different cavity heights in the air (without virus).



Fig. 3. Output characteristics of GaN MOS-HEMTs based biosensors with different cavity heights for  $\varepsilon_{SARS-CoV-2} = 4$  of coronavirus 2 (SARS-CoV-2) dielectric constant.

A comparison of the output characteristics of the proposed AlGaN/AlN/GaN MOS-HEMTs transistors based biosensors calibrated simulation model and extracted by Atlas-TCAD with different cavity heights for  $\varepsilon_{SARS-CoV-2} = 4$ is shown in Fig. 3. When the coronavirus is filled in the cavity region, there is improvement in the carrier concentration in the channel region which causes change in the drain current, that presents the GaN MOS-HEMTs transistors based biosensors are in good performance for biosensing applications. The maximum drain saturation current density of 0.65 A/mm is obtained at  $h_{cavity} = 13$  nm to detect the presence of SARS-CoV-2. Further more, the sensitivity of GaN MOS-HEMTs transistors based biosensors with distinct cavity gap height are too calculated (Fig. 4), exposing that for high sensitivity applications, the cavity height should be lower. Thus, the nanogap inserted under the gate electrode indicated to improve sensitivity of 81.67% for SARS-CoV-2 virus with  $h_{cavity} = 5$  nm.



Fig. 4. Sensitivity parameter as a function of cavity height.

#### V. CONCLUSION

The sensitivity of the GaN MOS-HEMTs transistors based biosensors are relatively high, which has been obtained, which is very suitable for application in the field of ultra-sensitive. A maximum variation of the drain current density are observed when the virus introduced in the cavity region and also the variation in geometrical of the device reveal a properly chosen cavity height. Good agreement is observed between developed analytical model results and Atlas-TCAD simulation results for different gate lengths. Therefore, it is observed that the GaN MOS-HEMTs based biosensors show superior electrical performance the good sensitivity improve sensitivity of 81.67% for SARS-CoV-2 with  $h_{cavity}$ = 5 nm. Finally, it is concluded that with cavity height of 5 nm of the GaN MOS-HEMTs biosensors shows better electrical performance and high sensitivity intelligent biomedical applications.

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